



Farmers from Italy

DATA SHEET PENNE RIGATE INTEGRALI Brand Viaggio	P. P.- Issued 10.06.2014
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Sales Denomination: Durum whole wheat semolina pasta

Ingredients: Durum whole wheat semolina, water

DESCRIPTION

Product obtained from the drawing, lamination and consequent drying of dough prepared with durum whole wheat semolina and water

ITEM'S CHARACTERISTICS

Aspect	Exempt anomalies, such as spots of different colors
Color	Amber typical and uniform
Smell	Typical of wheat
Texture	"al dente", after it has been cooked for the indicated time
Flavor	Typical of wheat and pleasant
Cooking time	9 MINUTES

STORE IN A COOL AND DRY PLACE - SHELF LIFE - MONTHS 36

PHYSICAL CHARACTERISTICS

	Min.	Med.	Max	Tolerance
Length (mm.)	31,97	32	32,3	+5,0/-10,0
Thickness (mm.)	9,3	9,6	9,9	+0,03/-0,03
Diameter (mm.)	8,57	8,6	8,63	+0,03/-0,03

PHYSICAL- CHEMICAL CHARACTERISTICS

Moisture	%	Max 12,5 dry matter	DM 27/05/85	Acidity	%	Max 0,04	ISTISAN 96/34
Ashes	%	Min 1,40 Max 1,8 dry matter	DM 21/09/67	Soft wheat	%	Max 3,00	DM 29/10/79
Proteins(N*5,70)	%	Min 12,0 dry matter	DM 23/07/94				

MICROBIOLOGICAL CHARACTERISTICS

Total count	UFC/g	< 100.000	ISO 4833:2004
Coliforms	UFC/g	<10	UNI ISO 4832:06
Escherichia coli	UFC/g	<10	ISO 16649-2: 2001
Bacillus Cereus	Absent	absent in 1 g	UNI 10982 :2002
Salmonella	Absent	Absent in 25 g	EN/ISO 6579:2004
Molds	UFC/g	Max 100	ISTISAN 96/35 met 2
Yeast	UFC/g	Max 10	ISTISAN 96/35 met 2

HEALTH AND SAFETY REQUIREMENTS

heavy metal - pb	max	0,2	mg/ Kg	Filt test	max 50 insect fragments/50 g - no rodent's hair or excrements
heavy metal - cd	max	0,1	mg/ Kg		
Deoxynivalenol(DON)	max	750	µg/kg	Pesticides	n.d. resp. acc. To EC regulation
Zearalenon	max	75	µg/kg		
Ochratoxin A	max	3,0	µg/kg		
Aflatoxins (B1/ sum)	max	2 / 4	µg/kg		

ALLERGENS = WHEAT GLUTEN

NUTRITION FACTS (serving size 56 g) Calories: 210 Calories from fat: 10

	% Daily	Value		% Daily	Value
Total Fat	1 g	2	Sodium	0 mg	0
Saturated Fat	0 g	0	Total Carbohydrate	44 g	15
Trans Fat	0 g		Dietary Fiber	2 g	8
Cholesterol	0 mg	0	Sugar	2 g	
Protein	6 g				

CARTON DETAILS- 10 lb PACK - Servings per Container 80

Selling Units per carton: 2 BATCH CODE: **MU12 CML** BBE: **13/06/2015**

Cartons per pallet (100x120): 72 BAR CODE: 608395019517

Layers per pallet :8

Cartons per layers :9