



**DATA SHEET**

**D. S.- Issued**  
**10.06.2013**

**RIGATONI RIDGED (10 LB)**

**Place of manufacture and packaging:** ITALY

**Sales Denomination:** Durum wheat semolina pasta

**Ingredients:** Durum wheat semolina, water

**DESCRIPTION**

Product obtained from the drawing, lamination and consequent drying of dough prepared with durum wheat semolina and water

**ITEM'S CHARACTERISTICS**

Aspect Exempt anomalies, such as spots of different colors  
 Color Amber typical and uniform  
 Smell Typical of wheat  
 Texture "al dente", after it has been cooked for the indicated time  
 Flavor Typical of wheat and pleasant  
 Cooking time 11 MINUTES

*STORE IN A COOL AND DRY PLACE - SHELF LIFE - MONTHS 36*

**PHYSICAL CHARACTERISTICS**

	Min.	Med.	Max	Tolerance
Length (mm.)	42,07	43	43,3	+5,0/-10,0
Thickness (mm.)	1,42	1,45	1,48	+0,03/-0,03
Diameter (mm.)	13,07	14	14,03	+0,03/-0,03

**PHYSICAL- CHEMICAL CHARACTERISTICS**

Moisture	%	Max 12,5 dry matter	DM 27/05/85	Acidity	%	Max 0,04	ISTISAN 96/34
Ashes	%	Min 1,40 Max 1,8 dry matter	DM 21/09/67	Soft wheat	%	Max 3,00	DM 29/10/79
Proteins(N*5,70)	%	Min 12,0 dry matter	DM 23/07/94				

**MICROBIOLOGICAL CHARACTERISTICS**

Total count	UFC/g	< 100.000	ISO 4833:2004
Coliforms	UFC/g	<10	UNI ISO 4832:06
Escherichia coli	UFC/g	<10	ISO 16649-2: 2001
Bacillus Cereus	Absent	absent in 1 g	UNI 10982 :2002
Salmonella	Absent	Absent in 25 g	EN/ISO 6579:2004
Molds	UFC/g	Max 100	ISTISAN 96/35 met 2
Yeast	UFC/g	Max 10	ISTISAN 96/35 met 2

**HEALTH AND SAFETY REQUIREMENTS**

heavy metal - pb	max	0,2 mg/ Kg	Filt test	max 50 insect fragments/50 g - no rodent's hair or excrements
heavy metal - cd	max	0,1 mg/ Kg		
Deoxynivalenol(DON)	max	750 µg/kg		
Zearalenon	max	75 µg/kg		
Ochratoxin A	max	3,0 µg/kg	Pesticides	n.d. resp. acc. To EC regulation
Aflatoxins (B1/ sum)	max	2 / 4 µg/kg		

**ALLERGENS = WHEAT GLUTEN**

**NUTRITION FACTS** ( serving size 55 g) Calories per serving: 200

	Amount/serving	% Daily Value		Amount/serving	% Daily Value
Total Fat	1 g	1	Dietary Fiber	2 g	7
Saturated Fat	0 g	0	Total Sugars	2 g	
Trans Fat	0 g		Protein	6 g	
Cholesterol	0 mg	0	Calcium	10 mg	1
Sodium	15 mg	1	Iron	0,7 mg	4
Total Carbohydrate	40 g	15	Potassium	80 mg	2

**CARTON DETAILS- 10 lb PACK - Servings per Container 80**

Selling Units per carton: 2

Cartons per pallet (100x120): 64

Layers per pallet :8 Cartons per layers :8