



**DATA SHEET
RIGATONI RIDGED 1lb**

**P. P.- Issued
10.06.2014**

Place of manufacture and packaging: ITALY

Sales Denomination: Durum wheat semolina pasta

Ingredients: Durum wheat semolina, water

DESCRIPTION

Product obtained from the drawing, lamination and consequent drying of dough prepared with durum wheat semolina and water

ITEM'S CHARACTERISTICS

Aspect	Exempt anomalies, such as spots of different colors
Color	Amber typical and uniform
Smell	Typical of wheat
Texture	"al dente", after it has been cooked for the indicated time
Flavor	Typical of wheat and pleasant
Cooking time	6 MINUTES

STORE IN A COOL AND DRY PLACE - SHELF LIFE - MONTHS 36

PHYSICAL CHARACTERISTICS

	Min.	Med.	Max	Tolerance
Length (mm.)	33	43	48	+5.0/-10.0
Thickness (mm.)	1.42	1.45	1.48	+0,03/-0,03
Diameter (mm)	13.97	14	14.03	+0.5/-0.5

PHYSICAL- CHEMICAL CHARACTERISTICS

Moisture	%	Max 12,5 dry matter	DM 27/05/85	Acidity	%	Max 0,04	ISTISAN 96/34
Ashes	%	Min 1,40 Max 1,8 dry matter	DM 21/09/67	Soft wheat	%	Max 3,00	DM 29/10/79
Proteins(N*5,70)	%	Min 13,0 dry matter	DM 23/07/94				

MICROBIOLOGICAL CHARACTERISTICS

Total count	UFC/g	< 100.000	ISO 4833:2004
Coliforms	UFC/g	<10	UNI ISO 4832:06
Escherichia coli	UFC/g	<10	ISO 16649-2: 2001
Bacillus Cereus	Absent	absent in 1 g	UNI 10982 :2002
Salmonella	Absent	Absent in 25 g	EN/ISO 6579:2004
Molds	UFC/g	Max 100	ISTISAN 96/35 met 2
Yeast	UFC/g	Max 10	ISTISAN 96/35 met 2

HEALTH AND SAFETY REQUIREMENTS

heavy metal - pb	max 0,2 mg/ Kg	Filtration test	max 50 insect fragments/50 g - no rodent's hair or excrements
heavy metal - cd	max 0,1 mg/ Kg		
Deoxynivalenol(DON)	max 750 µg/kg		
Zearalenon	max 75 µg/kg		
Ochratoxin A	max 3,0 µg/kg		
Aflatoxins (B1/ sum)	max 2 / 4 µg/kg	Pesticides	n.d. resp. acc. To EC regulation

ALLERGENS = WHEAT GLUTEN

NUTRITION FACTS (serving size 56 g)		Calories: 190	Calories from fat: 10	
	% Daily	Value	% Daily	Value
Total Fat	1.5 g	2	Sodium	0 mg
Saturated Fat	0 g	0	Total Carbohydrate	74.2 g
Trans Fat	0 g		Dietary Fiber	2 g
Cholesterol	0 mg	0	Sugar	0 g
Protein	7.3 g		iron	4%

CARTON DETAILS- 1 lb PACK

Selling Units per carton: 20

Cartons per pallet (100x120): 56

Layers per pallet : 7

Cartons per layers :8