



**DATA SHEET
PENNE RIGATE 73 (1 LB)**

**D. S.- Issued
10.10.2014**

Place of manufacture and packaging: ITALY

Sales Denomination: Durum wheat semolina pasta

Ingredients: Durum wheat semolina, water

DESCRIPTION

Product obtained from the drawing, lamination and consequent drying of dough prepared with durum wheat semolina and water

ITEM'S CHARACTERISTICS

Aspect Exempt anomalies, such as spots of different colors
 Color Amber typical and uniform
 Smell Typical of wheat
 Texture "al dente", after it has been cooked for the indicated time
 Flavor Typical of wheat and pleasant
 Cooking time 9 MINUTES

STORE IN A COOL AND DRY PLACE - SHELF LIFE - MONTHS 36

PHYSICAL CHARACTERISTICS

	Min.	Med.	Max	Tolerance
Length (mm.)	31,97	32	32,3	+5,0/-10,0
Thickness (mm.)	9,3	9,6	9,9	+0,03/-0,03
Diameter (mm.)	8,57	8,6	8,63	+0,03/-0,03

PHYSICAL- CHEMICAL CHARACTERISTICS

Moisture	%	Max 12,5 dry matter	DM 27/05/85	Acidity	%	Max 0,04	ISTISAN 96/34
Ashes	%	Min 1,40 Max 1,8 dry matter	DM 21/09/67	Soft		Max	DM
Proteins(N*5,70)	%	Min 12,0 dry matter	DM 23/07/94	wheat	%	3,00	29/10/79

MICROBIOLOGICAL CHARACTERISTICS

Total count	UFC/g	< 100.000	ISO 4833:2004
Coliforms	UFC/g	<10	UNI ISO 4832:06
Escherichia coli	UFC/g	<10	ISO 16649-2: 2001
Bacillus Cereus	Absent	absent in 1 g	UNI 10982 :2002
Salmonella	Absent	Absent in 25 g	EN/ISO 6579:2004
Molds	UFC/g	Max 100	ISTISAN 96/35 met 2
Yeast	UFC/g	Max 10	ISTISAN 96/35 met 2

HEALTH AND SAFETY REQUIREMENTS

heavy metal - pb	max	0,2 mg/ Kg	Filtration test	max 50 insect fragments/50 g - no rodent's hair or excrements
heavy metal - cd	max	0,1 mg/ Kg		
Deoxynivalenol(DON)	max	750 µg/kg	Pesticides	n.d. resp. acc. To EC regulation
Zearalenon	max	75 µg/kg		
Ochratoxin A	max	3,0 µg/kg		
Aflatoxins (B1/ sum)	max	2 / 4 µg/kg		

ALLERGENS = WHEAT GLUTEN

NUTRITION FACTS (serving size 55 g) Calories per serving: 200

	Amount/serving	% Daily Value		Amount/serving	% Daily Value
Total Fat	1 g	1	Dietary Fiber	2 g	7
Saturated Fat	0 g	0	Total Sugars	2 g	
Trans Fat	0 g		Protein	6 g	
Cholesterol	0 mg	0	Calcium	10 mg	1
Sodium	15 mg	1	Iron	0,7 mg	4
Total Carbohydrate	40 g	15	Potassium	80 mg	2

CARTON DETAILS- 1 lb PACK - Servings per Container 8

Selling Units per carton: 20

Cartons per pallet (100x120): 80

Layers per pallet :8 Cartons per layers :10