

TECHNICAL SPECIFICATION: ARTICHOKES ROMAN WITH STEM

PRODUCT:	ARTICHOKES ROMAN WITH STEM
PACKAGING	TIN 2650 ml

INGREDIENTS	Artichokes with stalk, sunflower oil, wine vinegar, salt, garlic, parsley,
	chili, natural flavoring corrector of acidity: E330, antioxidant: E300.

Production system synthesis

Receipt of raw material, blanching, vinegar solution dipping, dripping, flavoring, potting, weight control, oil filling up, capping, pasteurization, cooling, labelling and packaging.

Requirements of the finished product

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MICROBIOLOGICAL CHARACTERISTICS	TBC: < 1000 Ufc/g
	Enterobacteria: <10Ufc/g
	Salmonella: absent in 25 g
	Listeria monocytogenes: absent in 25 g
	Sulphite reducing clostridia: < 10 Ufc/g
	Mold / yeast: < 100 Ufc/g
CHEMICAL CHARACTERISTICS	pH <4.5; COMPLIANCE WITH LIMITS SET BY LAW: - pesticides (CE 396/2005 S.M.I.); - contaminants (Reg. 1881/2006/CE S.M.I.)
ORGANOLEPTIC CHARACTERISTICS	Color: live, brilliant, typical of the raw material Odor: fresh, typical of the raw material Texture: solid and compact product Taste: typical of the raw material The organoleptic traits of the product must not change until the end of the minimum preservation period shown on the label (36 months).
NUTRITIONAL VALUES	Nutrition Facts 10 servings per container Serving size 2 pieces (120g) Amount per serving Calories 80 % Daily Value* Total Fat 6g 8% Saturated Fat 1g 5% Trans Fat 0,5 Cholesterol 0mg 0% Sodium 780mg 34% Total Carbohydrate 6g 2% Dietary Fiber 4g 14% Total Sugars 4g Includes 0g Added Sugars 0% Protein 2g 4% Vitamin D 0mcg 0% • Calcium 21mg 2% Iron 0.5mg 2% • Potassium 165mg 4% * The % Daily Value (DV) tells you how much a nutrient in a serving of food corributes to a daily cilet. 2,000 calories a day is used for general nutrition advice.

<u>Packaging</u>

Unit	Drained weight	1200 g
	Net weight	2400 g
	Trade mark	Viaggio
	EAN 13 (bar code)	8021423012908
Вох	Вох	box
	Pieces per box	6
	Box weight	18 kg
	ITF 14	-

Palletization	Pallet type	100 x 120 fumigata
	Pallet dimensions	100 cm x 120 cm x 175 cm
	Boxes per layer	7
	Layers per pallet	10
	Boxes per pallet	70
	Pallet weight	1300 kg

PRESERVING METHOD	Store in a cool and dry place. Do not expose to direct sunlight or heat sources. Once opened keep refrigerated, completely covered in oil and consume within 5 days
USAGE OF THE PRODUCT	Food intended for all consumers except those who have allergies to the ingredients on the label defined. NOTE: product in establishments handling products containing crustaceans, fish, milk and products there of, cashews, celery, mustard, sulfur dioxide and mollusks. The company has specific operating procedures to limit potential risks of cross contamination
WAY OF USING THE PRODUCT	As it is.

CERIGNOLA 05/11/2018	Quality Control Manager: DeVitti Florindo